

Work Order ID 139014-2

Friday, November 13, 2015 11:16:21 AM

139014

Page 1

Item ID: D4148-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fwd Crosstube Lug Assembly

Start Date: 11/13/2015 Start Qty: 8.00

Required Date: 11/13/2015 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: 11/13/2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4148

E

100

0.00

100

Small Fab

Memo

0.03

Small Fab

1- Assemble as per dwg

3x

16/01/05 DAS 36 9-89

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

3

DAS 38 9-89

JAN 05 2016

120

Identify as per dwg & Stock Location: JS39

0.00

120

Packaging

Memo

0.00

Packaging

3

DAS 6 9-89

JAN 05 2016

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Item ID: D4148-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Fwd Crosstube Lug Assembly

Stop

NS2

Start Date: 11/13/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/13/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

ML5

JAN 05 2016

SA 0150103

Picklist Print

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Page 1

Work Order ID: 139014

139014

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM
10.10.29 as per revC DD verf:EC
AS PER DWG REV.D DD VERF:EC

IPP Rev:C
IPP REV:D 11.03.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			100	Each	980.0000	4	16			
MS21043-3									**			15/12/01	DAS 36 9-88
Nut													
				<u>Location</u>				<u>Loc Qty</u>					
				FG				80					
				103691				80					
				FP001				11					
				m130673				11					
				GA				139					
				m130673				15					
				<u>m131677</u>				124					
				ST302				572		16			
				m133031				172					
				m133577				400					
				ST304				141					
				m131340				141					
				ST308				37					
				m132551				37					

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Work Order ID: 139014

Parent Item: D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

139014

D4148-041

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 8.00

Required Qty: 8.00

MS21043-4

Purchased

No

100

Each

750.0000

1

24

MS21043-4

Nut

DAS
36
9-89

15/12/01

Location

Loc Qty

Loc Code

CCK004

300

m133316

300

CCK007

300

m132803

300

FG

40

104603

40

GA

61

m128798

61

ST302

49

m133134

49

24

D2690-6

Manufactured

No

100

Each

45.0000

1

8

D2690-6

Lanyard

Location

Loc Qty

Loc Code

ST009

5

135768

5

ST012a

40

137308

10

137431

30

5
3

D3910-1

Manufactured

No

100

Each

44.0000

1

8

D3910-1

Crosstube Lug

Location

Loc Qty

Loc Code

ST523

44

133421

4

136920

40

4
7

NOV 26 2015

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Work Order ID: 139014

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Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 8.00

Required Qty: 8.00

D4091-1 Manufactured No 100 Each 25.0000 1 8

D4091-1

Mounting Lug

**

Location Loc Qty Loc Code

ST525 25

133927 25

D4148-1 Manufactured No 100 Each 0.0000 2 16

D4148-1

Crosstube Lug Plate, Fwd

D4148-3

Manufactured No 100 Each 8.0000 1 8

D4148-3

Stud Receiver, Lower

**

Location Loc Qty Loc Code

ST086 1

135619 1

ST103a 7

134972 7

D4148-5 Manufactured No 100 Each 5.0000 1 8

D4148-5

Eyebolt Stud

**

Location Loc Qty Loc Code

ST086 5

135582 5

DAS

36

9-89

16/01/05

NOV 26 2015

139038

(3x)

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Work Order ID: 139014

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D4148-041

Parent Item: D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 8.00

Required Qty: 8.00

AN3C12A

Purchased

No

100

Each

86.0000

2

16

AN3C12A

Bolt

**

15/12/01 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

71

M128727

71

ST349

15

M128727

15

AN4C13A

Purchased

No

100

Each

149.0000

3

24

AN4C13A

BOLT

**

15/12/01 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

4

m132767

4

ST312A

60

m133483

60

ST344

85

m133234

10

m133577

75

MS17984-C413

Purchased

No

100

Each

51.0000

1

8

MS17984-C413

Quick Release Pin

**

NOV 26 2015

Location

Loc Qty

Loc Code

CCK004

40

m133316

10

m133483

20

m133577

10

ST315

11

m132570

11

m133483

0

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Work Order ID: 139014

139014

Parent Item: D4148-041

D4148-041

Parent Item Name: Fwd Crosstube Lug Assembly

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 8.00

Required Qty: 8.00

MS20615-4M18

Purchased

No

100

Each

212.0000

8

64

MS20615-4M18

Rivet

**

15/12/01

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

162

m123810

162

ST306

50

m133577

50

64

NAS1149C0332R

Purchased

No

100

Each

4,102.000

4

32

NAS1149C0332R

WASHER

**

15/12/01

DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

1004

m132930

1004

FP01

581

m133284

581

GA

435

m133284

435

ST271

2082

m133284

2082

32

NAS1149C0432R

Purchased

No

100

Each

1,221.000

6

48

NAS1149C0432R

WASHER

**

15/12/01

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

498

m125807

428

m131467

70

ST266

723

m131467

223

m133577

500

48

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